

Drawing has 4 layers of components, from front (dark) to back (light):  
 1. vent face opening, braces T, B  
 2. rails L, R, B  
 3. panel (striped)  
 4. vent, braces L, R

(194): number in parentheses is total dimension of a component that over- or underlaps another in plan,  $w=460$  (minimum, 396 )

8 holes are for screws. 6 screw in from the front. 2 upper middle holes, in flaps of vent, are for machine screws, with washers and nuts in back. 2 lower middle screws, with faint holes, come from back through bottom flap of vent into brace B.

